

Cutting Machine D 66 PLUS

Hydraulic cutter with 18.5" touch-screen display
and process visualization



Edition: 05.2019 \ Subject to technical alterations.

Description of the Polar D 66 PLUS

The cutter POLAR 66 is designed for one-shift operation. The precise and gentle swing cut is carried out hydraulically. Thus, the time of the knife spent in the lower dead end can be adapted to the material. The ultra-smooth stainless table surface allows an easy handling of the material even without air jets. Within a wide setting range the clamping pressure can be adjusted infinitely to each cutting material by means of a turning knob with scale. Bright LEDs mark the cutting line clearly visible for the operator. The operation of the machine is done via an ergonomically positioned 18.5" touch-screen display. Recurring cutting sequences can be memorized (memory capacity 1,998 programs) and adapted at any time. With the process visualization the handling of the material is displayed graphically and so the risk of errors significantly downsized. To optimize the cutting quality the pre-clamping time can be adjusted according to the material. Optionally, the machine can be integrated into the digital workflow via P-NET Compucut®.

Customer benefits

- ❖ Process visualization for the graphical display of the material handling to minimize the risk of errors
- ❖ Greatest cutting accuracy due to the POLAR-Positioning-System DPS
- ❖ Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- ❖ Machine frame with optimized stability for optimum absorption of cutting forces and greatest cutting accuracy

Technical data

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| Cutting width | 670 mm 26.38 in |
| Feeding depth | 670 mm 26.38 in |
| Feeding height max. | 80 mm 3.15 in |
| Clamp pressure min. | 200 daN 441 lbs |
| Clamp pressure max. | 1,500 daN 3,307 lbs |
| Backgauge speed on return way (0 - ...) | 70 mm/sec 2.76 in/sec |
| Smallest cut, automatically, without false plate | 15 mm 0.59 in |
| Smallest cut, automatically, with false plate | 50 mm 1.97 in |
| Dimensions (w × d × h) | 1,250 × 1,825 × 1,500 mm 49.21 × 71.85 × 59.06 in |

Further technical data are available for download on our website.

